

DSM 2020 Proposed Equipment Schedule

Department	Equipment	12 Hour Shift				8 Hour	Comment	
		1	2	3	4			
Mixing - 412	621	X	X	X	X	TBD	Mixing no change from current	
	622	X	X	X	X			
	Pigments TMA	X	X	X	X	X	One shift	
Receiving - 401		X		X		X	Receiving no change from current	
Extrusion - 426	6 Tuber	X		X		X	One shift	
	7 Tuber					X		
	Die Shop Stacker	X	X	X	X	X	One shift	
Calendering - 422	4 Roll	X		X		X		
	3 + 2	X		X				
	E beam Slitter	X		X		X		Added 5 day shift
Stock Cutting - 123	7 Banner	X		X		X		
	1 Banner	X		X		X		
	2 Banner	X		X				
	11 Cutter	X		X		X		
	8 Banner	X		X		X		
	Fischer Cutter	X		X		X		
	3 Shear	X		X		X		
	4 Banner	X		X		X		Added night shift
	10 Banner	X		X				
5 Banner	X		X		X			
Wire/Beads - 124	#2 WW	X		X		X		
	#5 WW	X		X		X		
	#1 WW	X		X				
	3.5" BF CFE	X		X		X		
	Cell 2 Bead	X		X		X		Multiple per shift. Added one BD Mach on Nights
	Cell 1 Bead	X		X		X		Multiple per shift
	HABF	X		X				
Big Bias - 135	35A 2 Man TAMs	X						
	401 10B TAMs	X		X				
	401 1 Man TAMs	X		X		X		
	401 2 Man TAMs	X		X		X		
Radial Build - 179	Unistage TAMs	X		X		X	Full all three shifts	
	Module TAMs	X		X		X	Full 12 hour shifts, partial on 8 hour shift	
Small Bias - 231	Small Bias TAMs	X		X		X	Full 12 hour shifts, partial on 8 hour shift	
CFEs - 178	Large B2B	X		X		X		
	Small B2B	X		X		X		
	95/96 CFE	X		X		X		
	93 CFE	X		X		X		
Tire Rework - 176	Tire Rework	X		X				
Cell 1 Curing - 169	Layers	X	X	X	X			
Cell 2 Curing - 269	Layers	X	X	X	X			
Prep Work - 248	Truck/Prep	X	X	X	X			
	RRO	X	X	X	X			
Mold Change - 146	Mold Change	X	X	X	X	X	Mold Shop / Set Up on B Shift	
Bladder - 151	Bladder Build	X	X	X	X			
Final Finish - 139	Cell 1	X	X	X	X			
	Cell 2	X	X	X	X			